## **FUNCTIONAL JOB DESCRIPTION**

## WINDER FULL TIME

8H DAY | 40H WEEK | 30M LUNCH | OCCASIONAL OVERTIME

## **GENERAL DESCRIPTION OF DUTIES**

JOB DUTIES INCLUDE BUT ARE NOT LIMITED TO THE FOLLOWING

- Operate wire-coiling machines to wind wire or sheet coils used in transformers
- Review work orders and specifications to determine materials needed and types of parts to be processed
- Must have ability to read and interpret winding sheets, drawings, and sketches
- Operate winding lathes, punches, brakes, slitters, and shears
- Cut, strip, and bend wire leads at ends of coils, using pliers and wire scrapers
- Select and load materials such as work pieces, objects, and machine parts onto equipment used in winding processes
- Record production and operational data on specified forms
- Attach, alter, and trim materials such as wire, insulation, and coils, using hand tools

- Stop machines to remove completed components using overhead cranes
- Accurately examine and test components using measuring devices and record test results
- Apply solutions or glue to wired electrical components using hand tools and bake components
- Must have ability to use brazing and welding equipment
- Interpret and carry out verbal instructions from designated persons or supervisors
- Ability to meet the company's standards for safety, quality and quantity of work
- · Must have own tools

## **ESSENTIAL MINIMUM PHYSICAL DEMAND JOB REQUIREMENTS**

#### **DEXTERITY**

- Above average grip strength frequently
- Above average pinch strength frequently
- · Above average hand coordination frequently
- Use of firm grip to hold paddles

#### **POSTURAL**

- Standing continuously
- · Walking frequently
- · Standing bent forward frequently

#### **AGILITY-MATERIAL HANDLING**

- Lifting mandrels for paper 50 lbs occasionally
- · Lifting tubes onto mandrels 55 lbs or a two man lift

# PHYSICAL DEMAND CHARACTERISTICS OF WORK FOR THE POSITION OF WINDER

DEMAND LEVEL	O = OCCASSIONAL 1-33% OF WORKDAY	F = FREQUENT 34–66% OF WORKDAY	C = CONTINUOUS 67–100% OF WORKDAY
SEDENTARY	0-10 LBS	NEGLIGIBLE	NEGLIGIBLE
LIGHT	11-20 LBS	0-10 LBS	NEGLIGIBLE
MEDIUM	21–50 LBS	11-20 LBS	0-10 LBS
HEAVY	51–100 LBS	21–50 LBS	11-20 LBS
VERY HEAVY	OVER 100 LBS	51–100 LBS	21–50 LBS

## PHYSICAL DEMAND STRENGTH RATING: MEDIUM

NON-MATERIAL HANDLING ACTIVITIES	N	o	F	С
CRAWLING		4		
SITTING	4			
STANDING			4	
WALKING			4	
STAIR CLIMBING		4		
LADDER CLIMBING	4			
BALANCE				4
CROUCH		4		
REPETITIVE SQUATTING		4		
KNEELING		4		
REACHING FORWARD			4	
REACHING OVERHEAD		4		
FORWARD BENDING - SITTING	4			
FORWARD BENDING - STANDING			4	
STATIC BENDING			4	
FOOT OPERATION - LEFT ONLY		4		
FOOT OPERATION - RIGHT ONLY		4		
FOOT OPERATION - BOTH/EITHER		4		
STEPPING UP/DOWN		4		

LIFTING	FORCE	N	0	F	O
0-10 LBS				4	
11-25 LBS				4	
26-35 LBS			4		
36-50 LBS			4		
51-75 LBS		4			
76-100 LBS		4			
100+LBS		4			
PUSH FORCE UP TO 50'	30 lbs		4		
PULL FORCE UP TO 50'	30 lbs		4		

CARRYING	DISTANCE	N	0	F	С
0-10 LBS	UP TO 10'			4	
11-25 LBS	UP TO 10'			4	
26-50 LBS	UP TO 10'		4		
51-75 LBS		4			
76-100 LBS		4			
100+ LBS		4			

N = Never | O = Occasional | F = Frequent | C = Continuously

HAND/ARM USE	N	0	F	С	LEFT ONLY	RIGHT ONLY	BOTH/DOMINANT
PINCH			4				4
GRIP			4				4
FINE MANIPULATIONS			4				4
FINGER PRESS			4				4
KEYBOARD		4					4
TAMPING			4				4
TOOL USE				4			4

N = Never | O = Occasional | F = Frequent | C = Continuously

EXPOSURES	
NOISE 82db (a)	
DUST	
DAMPNESS	
WHOLE BODY VIBRATION	4
VIBRATION: HANDS	4
CHEMICALS	
JARRING	4
COLD < 45°F	
HEAT > 85°F	
HEIGHT < 3'	
HEIGHT > 48"	

SENSORY FUNCTIONS ESSENTIAL FOR SAFETY	
LIGHT TOUCH	4
DEPTH PERCEPTION	4
WRITING	4
SPEAKING	4
COLOR DISCRIMINATION	4
SEEING	4
HEARING	4
READING	4
WORK INDEPENDENTLY	4

PROTECTIVE EQUIPTMENT REQUIRED	
FOOT PROTECTION HARD SOLE NON-SKID WORK SHOE	4
EYE PROTECTION	4
HEARING PROTECTION	4
N95 RESPIRATOR OR PAPR	
GLOVES	4
GOWN	

## **SKILLS OR SPECIALIZATION REQUIRED**

- Must be able to safely work with power tools
- Must be able to follow directions and read instructions
- Good math skills, able to read a tape measure and take accurate measurements

## PHYSICAL DEMAND CHARACTERISTICS

This job is rated *medium*. This rating is set forth by *The United States Department of Labor*.